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Vision



- The P2 program promotes and integrates environmental sustainability into all Sandia operations.
 - To promote and integrate environmental sustainability, the P2 program will seek to achieve 100 percent recycling of all recyclable commodities

Reduce, Reuse, Recycle, Buy Green





"Zero Waste to the Landfill by 2025"

Goal adopted by the Pollution Prevention group within Sandia/NM in FY08

- Scope of Goal
- What's Needed
- Recent Performance
- Recycle Stream Assessments
- Moving Forward



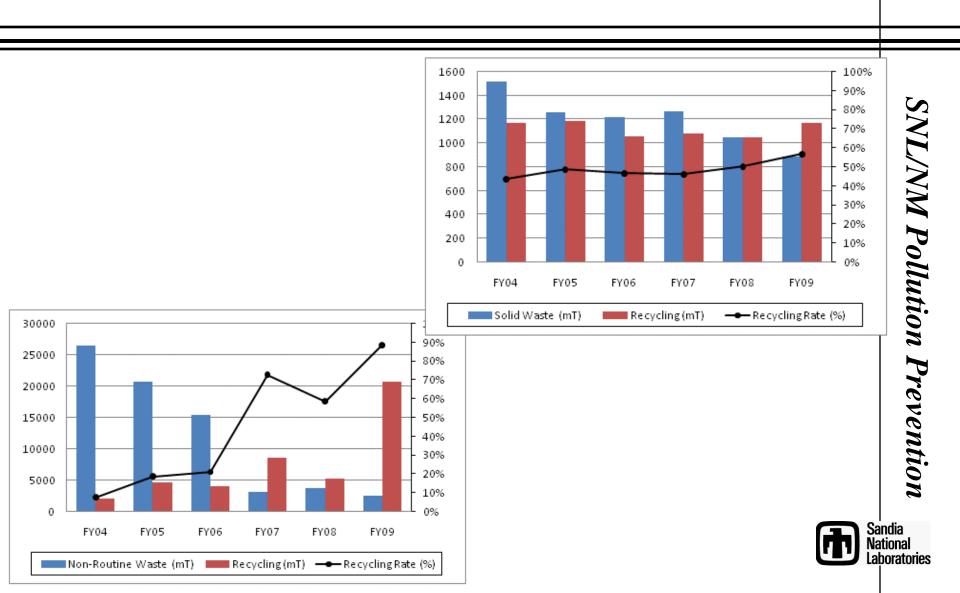
Scope of 2025 Goal

- Commercial Solid Waste
 - Office Waste
- Industrial Solid Waste
 - Non-hazardous laboratory & operations waste
- Construction & Demolition Waste
- Not in Scope:
 - Hazardous Waste (RCRA)
 - Radioactive Waste





Recent Performance



What's Needed

Waste Characterization/Audits

- At large & medium office buildings
- At on-site cafeteria
- At small office building (for LEED-EB®)
- Percentages (breakdown, recyclables), per capita





Recycle Stream Assessment

Cardboard

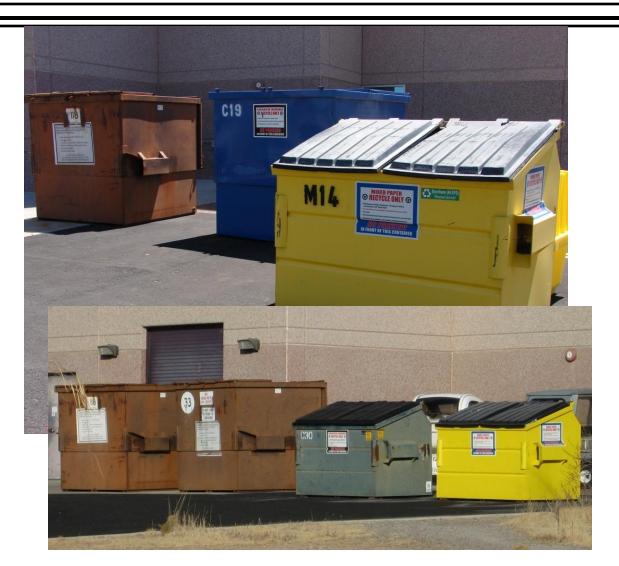
– 25% was being recovered from trash rather than through recycle dumpsters
... so...

- Mapped all dumpsters (trash, MP, CB) in GIS
 - Removed excess trash dumpsters
 - Added more cardboard where missing
 - Upgraded cardboard dumpster sizes to reduce overflow to trash
 - Changed dumpster styles at docks for easy loading
- Customers: custodial, SWTF, occupants



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Improvements







Collection & Processing



Approaches – Construction & Demolition Waste

- Active monitoring on new construction projects
- Recycling infrastructure
 - -C&D Recycle Center
 - -Concrete and Asphalt Recycle Area
 - -Deployable roll-offs and tilt hoppers
- Construction Specifications
- Known Problem
 - -Untracked small remodel jobs



"The P2 Tent"

Installed June 2007

- Intended to stage electronics prior to recycle
- Now also used for:
 - Toner Exchange
 - Carpet and ceiling tile
 - Binder Exchange
 - Various plastics





Foam Packaging Recycling





Foam back to Foam

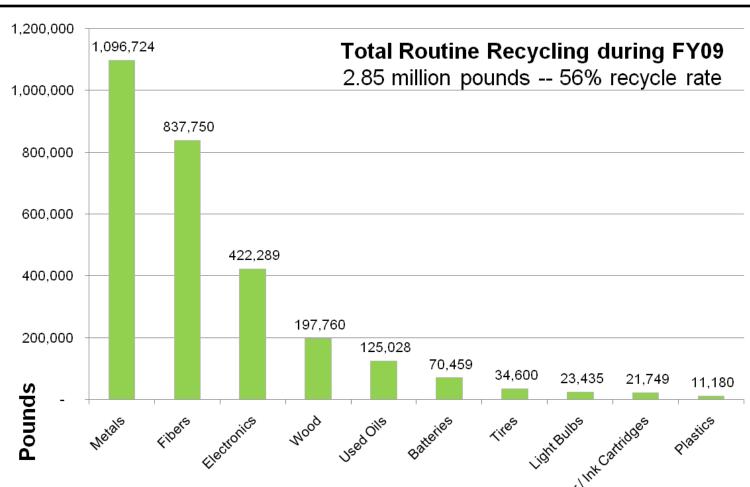


- Heger Multi-Foam Compactor
 - Compacts #4 LDPE, #5EPP, #6 EPS
 - End product: 40-50 pound logs for palletizing
 - #6 & #4 collected



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FY09 Recycling Statistics





Analysis

- FY09 Recycling Opportunity Assessment
 - **❖ Status since FY04 ROA**
 - Updated for new recycle streams
 - Now includes State and Federal regulated recycle streams
 - Action items, prioritized
- Please check out at
- http://p2.sandia.gov/R3_Recycle.htm



Recycling Revenues

| | First 8 | | • | | Net (of KAFB | | - |
|------|---------|---------|----|---------|--------------|---------|-------------|
| | months | | | | proceeds) | | Scrap Metal |
| FY10 | \$ | 128,176 | | | | | 86% |
| FY09 | \$ | 121,773 | \$ | 162,276 | \$ | 146,469 | 79% |
| FY08 | \$ | 177,393 | \$ | 232,063 | \$ | 190,032 | 93% |
| FY07 | \$ | 123,399 | \$ | 169,784 | \$ | 141,796 | 73% |
| FY06 | \$ | 108,374 | \$ | 150,054 | \$ | 134,247 | 84% |





- Have hired Recycling Field Tech full time
 - Paid from recycling revenues
 - Get data and feedback
- Design for improvement to SWTF
- Develop Project Plan for Zero Waste to Landfill
 - Stakeholder and partners buy-in
 - Interim goals
 - Big Part is Sustainable Acquisition
- Further waste characterization
- Social behavior challenges

